Description: piezo audio indicator

Date: 6/25/2007

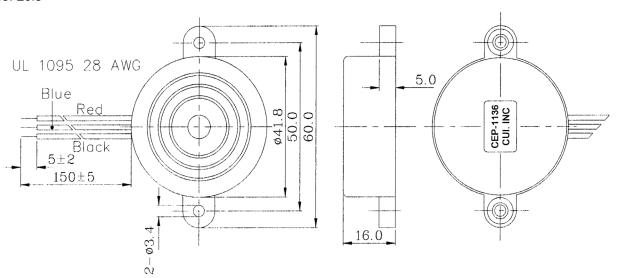
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Specifications

Operating frequency	2.8 ±0.5 KHz	
Operating voltage	3 ~ 28	
Operating current	7 mA max.	at 12 V dc
Sound pressure level	85 db min.	at 30 cm / 12 V dc
Rated voltage	12 V dc	
Tone	Continuous	
Operating temperature	-30 ~ +85° C	
Storage temperature	-40 ~ +95° C	
Dimensions	ø41.8 x H16.0 mm	
Weight	12.6 g max.	
Material	ABS UL-94 1/16" HB High	Heat (Black)
Terminal	Wire type	
RoHS	no	

Appearance Drawing

Tolerance: ±0.5



red wire ---M blue wire ---F black wire ---G

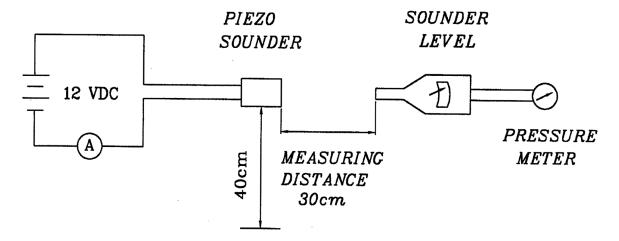
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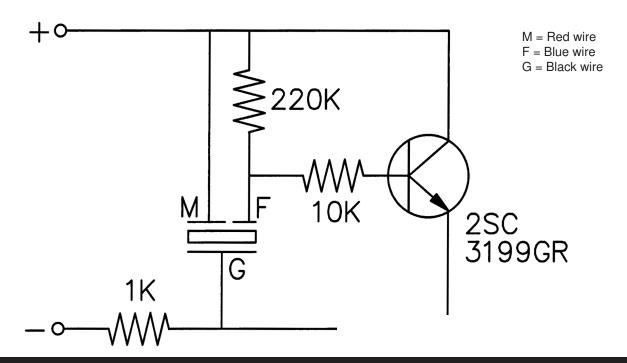
Measurement Method

1. S.P.L. Measuring Circuit



Mic: RION S.P.L. meter UC30 or equivalent

2. The current consumption and the sound pressure level are measured by using the recommend driving circuit shown as below





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Mechanical Characteristics

Item	Test Condition	Evaluation Standard
Solderability	Stripped wires of lead wires are immersed in	90% min. of the stripped wires
	rosin for 5 seconds and then immersed in	will be wet with solder.
	solder bath of 230 ±5°C for 3 ±0.5 seconds.	(Except the edge of the terminal)
Soldering Heat Resistance	Stripped wires are immersed up to 1.5mm from insulation in solder bath of 300 ±5°C for 3 ±0.5 or 260 ±5°C for 10 ±1 seconds.	No interference in operation.
Terminal Mechanical Strength	The pull force should be applied to lead wire: Horizontal 3.0N Vertical 2.0N	No damage or cutting off.
Vibration	The buzzer should be measured after applying a vibration amplitude of 1.5 mm with 10 to 55 Hz band of vibration frequency to each of the 3 perpendicular directions for 2 hours.	The value of oscillation frequency/current consumption should be ±10% of the initial measurements. The SPL should
Drop Test	The part will be dropped from a height of 75 cm onto a 40 mm thick wooden board 3 times in 3 axes (X, Y, Z) for a total of 9 drops.	be within ±10dB compared with the initial measurement.

Environment Test

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at +95°C for 240 hours.	
Low temp. test	After being placed in a chamber at -40°C for 240 hours.	The buzzer will be measured after
Humidity test	After being placed in a chamber at +40°C and 90±5% relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of: +95°C -40°C 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr	being placed at +25°C for 4 hours. The value of the oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.



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Reliability Test

Item	Test Condition	Evaluation Standard
Operating (Life Test)	Continuous life test:	The buzzer will be measured after
	The part will be subjected to 48 hours of	being placed at +25°C for 4
	continuous operation at +70°C with rated	hours. The value of the
	voltage applied.	oscillation frequency/current
		consumption should be ±10%
	2. Intermittent life test:	compared to the initial
	A duty cycle of 1 minute on, 1 minute off, a	measurements. The SPL should
	minimum of 5,000 times at room temp	be within ±10dB compared to
	(+25 ±2°C) with rated voltage applied.	the initial measurements.

Test Conditions

Standard Test Condition Judgement Test Condition a) Tempurature: +5 ~ +35°C a) Tempurature: +25 ±2°C b) Humidity: 45 - 85%b) Humidity: 60 - 70%

c) Pressure: 860-1060 mbar c) Pressure: 860-1060 mbar

Packaging

